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DECLARATION	FOR UTILITY OR	Plant Alexandria									
	SIGN	First Named Inventor	DIÇKIE, Robert G.								
PATENT AF	PPLICATION	COMPLETE IF KNOWN									
(37 CF	R 1.63)	Application Number									
Declaration	Declaration	Filing Date									
Submitted OR With Initial	Submitted after initial Filling (surcharge	Art Unit									
Filing	(37 ČFR 1.18 (e)) required)	Exeminer Name									
i heroby declare that:											
Each inventor's residence, mailing address, and citizenship ere as stated below next to their name.											
I believe the inventor(s) named below to be the original and first inventor(s) of the subject matter which is claimed and for which a patent is accept on the invention entitled:											
IMPROVED FORMING PROCESS FOR STAMPED WORKPIECES											
(Title of the Invention) the specification of which											
is attached hereto											
OR											
was filed on (MM/DD/Y	m) [as United States Ap	plication Number or PCT International								
Application Number	and was amens	ded on (MM/DD/YYYY)	(if applicable).								
I hereby state that I have revie	wad and understand the conten	· · · · · · · · · · · · · · · · · · ·	specification, including the claims, as								
amended by any amendment s	apacifically referred to above.		•								
I acknowledge the duty to dis	sclose information which is me	itemal to petentability as o	defined in 37 CFR 1.56, including for								
continuation-in-part applications, material information which became available between the filing date of the prior application and the national or PCT international filing date of the continuation-in-part application.											
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[Page 1 of 2]
This collection of information is required by 95 U.S.C. 115 and 37 CFR 1.63. The information is required to obtain or retain a benefit by the public which is to fills (and by the USPTO to process) an application. Confidentiality is governed by 35 U.S.C. 122 and 37 CFR 1.14. This collection is estimated to take 21 minutes to complete, including gathering, propuring, and submittent for completed application from to the USPTO. Time will vary depending upon the individual series has commented as the government to complete this form and/or suggestions for reducing this burden, should be sent to the Chief information Officer, U.S. Parent and Trademark Office, U.S. Department of Commerce, P.O. Box 1450, Alexandria, VA 22313-1450. ON NOT SEND FRES OR COMPLETED FORMS TO THIS ADDRESS. SEND TO: Commissioner for Patents, P.O. Box 1450, Alexandria, VA 22313-1450.

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Approved for use through 17/31/2003, OMB 0651-0032

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DECLARATION — Utility or Design Patent Application

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I heraby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under 18 U.S.C. 1001 and that such willful false statements may peopardize the validity of the application or any patent leaved thereon.											
NAME OF SOLE OR FIRST INVENTOR: A pelition has been filed for this unsigned inventor											
Given Name Family Na						Name	ime				
(first and middle [if any]) Robert G.					or Sumame Dickle			ckle			
Inventor's	120 /								Date		
Signature									August 2003		
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Nawmarket	Ontario			Conada				Conad	Denadian		
Mailing Address											
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Nowmarket	Onterio			L3Y 4V8				Canada			
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Inventor's			تشر مسيدهن	. ,					Date		
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Toronto	Ontario				M3H 1E2 Canada)			
Additional inventors or a legal representative are boing named on the supplemental shoot(s) PTO/SEVU2A or 02LR attached hereto.											